



D5557-1 CUTTER BLADE

- NOTES:
- 1) MATERIAL: AISI A2 TOOL STEEL BAR PER ASTM A681
ANNEALED CONDITION HEAT TREAT TO 58-62 ROCKWELL C HARDNESS AFTER MACHINING
REF DART SPEC MSTEEL-A2
 - 2) FINISH: PRIME IAW MIL-P-23377J TYPE1, CLASS N:1-2 MIL MAX, AS PER QSI 005
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: 0.28 lbs
 - 8) DO NOT BREAK BLADE EDGE, INTENDED TO BE SHARP

PRELIMINARY ISSUE

A	NEW ISSUE		AJS	17.11.15
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MFG. APPR.	JFS	D5557		SHEET 1 OF 1
APPROVED		TITLE		SCALE
DE APPR.		CUTTER BLADE		NTS
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